

TECHNICAL SERVICE BULLETIN

BLACKWATER
E N G I N E S

TSB #:	ITILB7101115	ENGINE:	DURMAX
DATE:	11/11/2015	REVISION:	

6.6 DURAMAX LB7 INJECTOR TUBE INSTALLATION

Refer to the OEM GM Duramax service manual for injector tube & injector installation instructions.

Tubes **MUST** be installed with the injectors at the same time. The injector holds the tube in place.

Use the correct GM sealer on the bottom of the tube or they **WILL** leak.

Install the tube & injector with the sealant & let the sealant cure for 24 hours.

If the tubes are installed incorrectly, the engine will have compression in the cooling system or coolant in the cylinder.