

## TECHNICAL SERVICE BULLETIN

**BLACKWATER**  
E N G I N E S

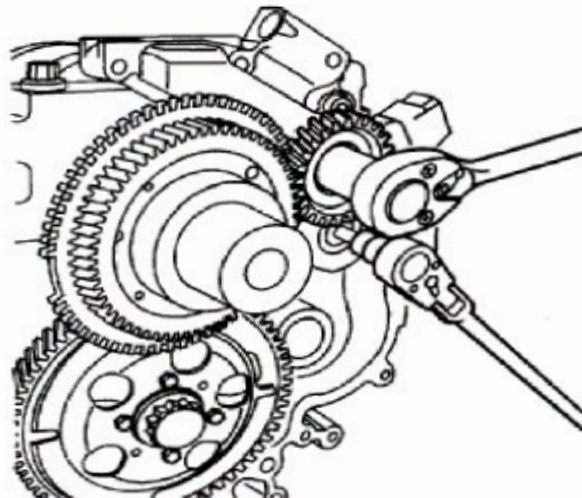
TSB #:	MPI-021616	ENGINE:	6.6 DURAMAX
DATE:	02/17/2016	ISSUED BY:	BWE SERVICE

### OIL PUMP INSTALLATION

LUBRICATE THE OIL PUMP WITH MOTOR OIL  
PRIOR TO ASSEMBLY AND PRIMING

## ATTENTION

INSTALL THE OIL PUMP TO THE ENGINE AND  
TIGHTEN THE OIL PUMP MOUNTING BOLTS  
TO 15 FT LBS



WHILE HOLDING THE OIL PUMP IDLER GEAR SHAFT WITH A HEX  
DRIVER, AS SHOWN IN ABOVE FIGURE, TIGHTEN THE OIL PUMP  
DRIVE GEAR NUT TO 74 FT LBS

**DO NOT** OVER-TIGHTEN THE DRIVE GEAR NUT AS THIS MAY  
RESULT IN CATASTROPHIC FAILURE OF THE INTERNAL  
OIL PUMP GEARS