

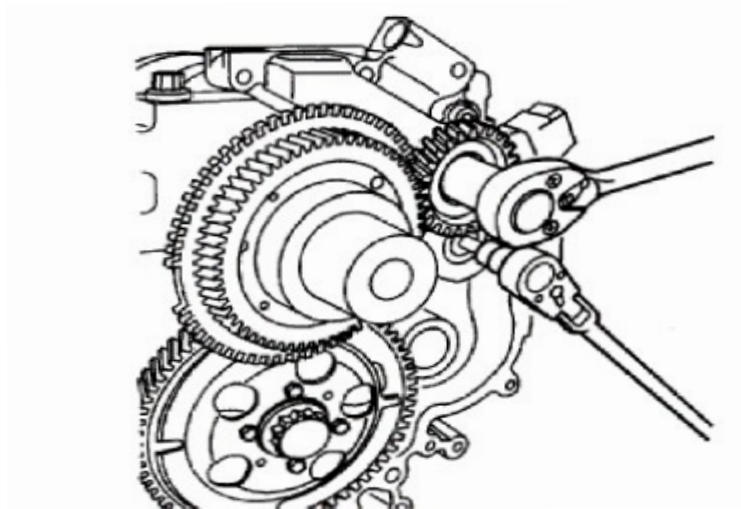
TECHNICAL SERVICE BULLETIN

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|---------|--------------|---------|-------------------------------|
| Part #: | MPI-02162016 | Engine: | 6.6L Duramax |
| Date: | 02/17/2016 | Title: | Duramax Oil Pump Installation |

Lubricate the oil pump with motor oil
prior to assembly and priming.

ATTENTION

Install the oil pump to the engine and
tighten the oil pump mounting bolts
to 15 FT LBS.



While holding the oil pump idler gear shaft with a hex
driver, as shown in above figure, tighten the oil pump
drive gear nut to 74 FT LBS.

DO NOT over-tighten the drive gear nut as this may
result in catastrophic failure of the internal
oil pump gears.