

TECHNICAL SERVICE BULLETIN

Part #:	INS-01152021	Engine:	All Applications
Date:	10/23/2020	Title:	Long Block Installation Instructions

- Use an oil priming tank like the one pictured below to pre-prime the engine. Do not prime the engine with the starter as this will cause bearing failure, engine knock, and premature engine failure.
- Purchase new or remanufactured injectors. Or, have your injectors remanufactured with new nozzles at a Bosch, Delphi, or OE verified fuel injection remanufacturing facility.
- Replace the oil cooler and lines, if applicable, with the long block.
- Bleed air from the cooling system using a coolant system pressure test and refill kit.
- Replace the air compressor if it is oil fed or if it is cooled by the engine coolant.
- Clean the intake system and intercooler. Debris in the intercooler will destroy the engine.
- Change oil after initial start-up and after 500 miles, then follow manufacturers recommended intervals.
- Do not use synthetic oils.

If you have questions or need assistance please contact your sales associate.



USE AN OIL PRIMING TANK

**CONTACT YOUR SALES
REPRESENTATIVE TO ORDER**

PART # MPL-201



**USE A COOLING SYSTEM PRESSURE
TEST AND REFILL KIT**

**CONTACT YOUR SALES
REPRESENTATIVE TO ORDER**

PART # ATD-3307

